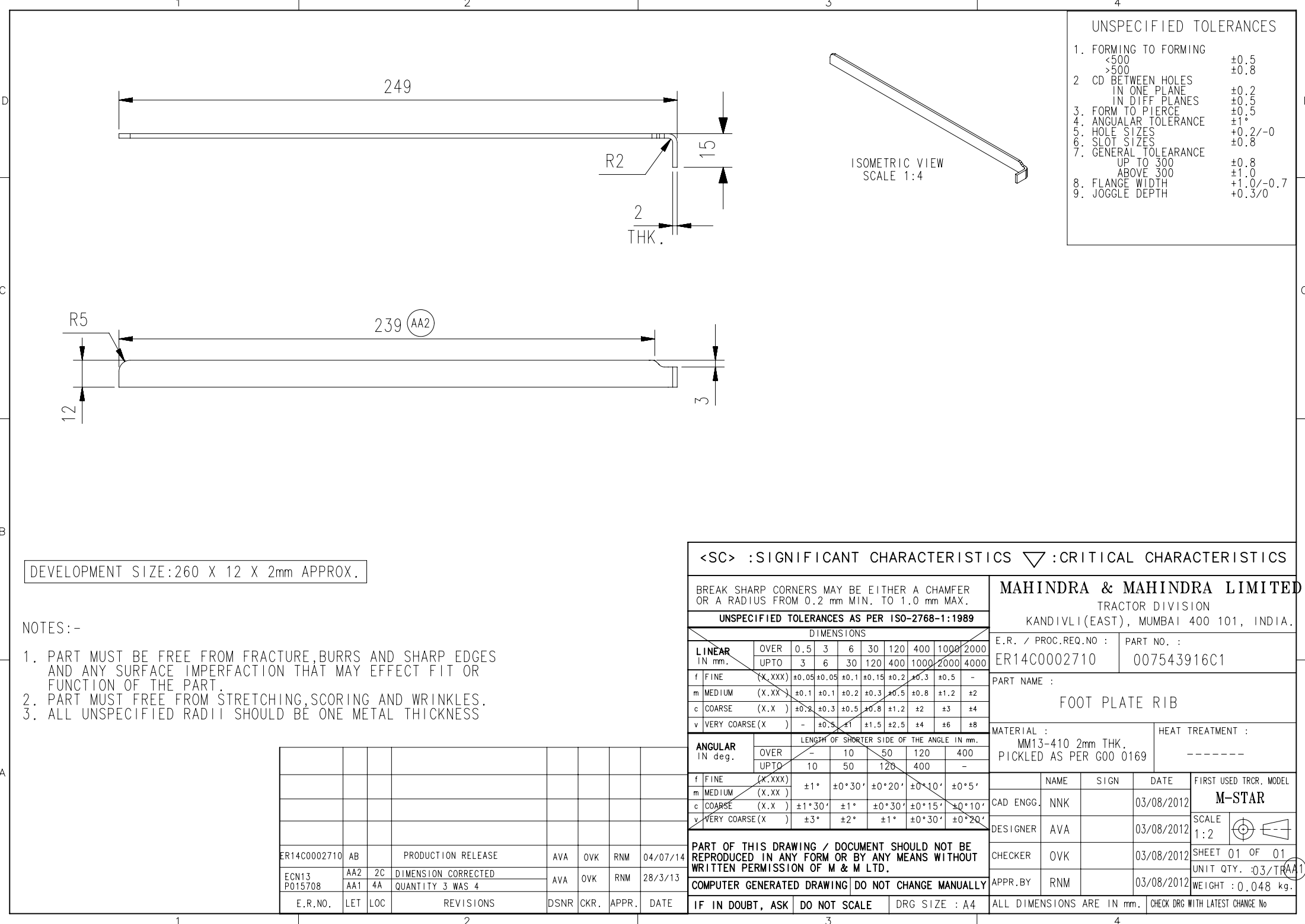




UNSPECIFIED TOLERANCES		
1. FORMING TO FORMING		
<500		±0.5
>500		±0.8
2. CD BETWEEN HOLES		
IN ONE PLANE		±0.2
IN DIFF PLANS		±0.5
3. FORM TO PIERCE		±0.5
4. ANGULAR TOLERANCE		±1°
5. HOLE SIZES		+0.2/-0
6. SLOT SIZES		±0.8
7. GENERAL TOLERANCE		
UP TO 300		±0.8
ABOVE 300		±1.0
8. FLANGE WIDTH		+1.0/-0.7
9. JOGGLE DEPTH		+0.3/0

DEVELOPMENT SIZE:260 X 12 X 2mm APPROX.

NOTES:-

1. PART MUST BE FREE FROM FRACTURE,BURRS AND SHARP EDGES AND ANY SURFACE IMPERFACTION THAT MAY EFFECT FIT OR FUNCTION OF THE PART.
2. PART MUST FREE FROM STRETCHING,SCORING AND WRINKLES.
3. ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS

ER14C0002710	AB		PRODUCTION RELEASE	AVA	OVK	RNM	04/07/14		
ECN13	AA2	2C	DIMENSION CORRECTED						
P015708	AA1	4A	QUANTITY 3 WAS 4	AVA	OVK	RNM	28/3/13		
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE		

<SC> :SIGNIFICANT CHARACTERISTICS

▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

LINEAR		DIMENSIONS							
		OVER	0.5	3	6	30	120	400	1000
IN mm.	UPTO	3	6	30	120	400	1000	2000	4000
f FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8	

ANGULAR	IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
		OVER	10	50	120	400
UPTO		10	50	120	400	-
f FINE	(X.XXX)	±1°	±0°30'	±0°20'	±0°10'	±0°5'
m MEDIUM	(X.XX)					
c COARSE	(X.X)	±1°30'	±1°	±0°30'	±0°15'	±0°10'
v VERY COARSE(X)		±3°	±2°	±1°	±0°30'	±0°20'

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COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : ER14C0002710

PART NO. : 007543916C1

PART NAME : FOOT PLATE RIB

MATERIAL : MM13-410 2mm THK.

PICKLED AS PER G00 0169

HEAT TREATMENT : -----

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	NNK		03/08/2012	M-STAR
DESIGNER	AVA		03/08/2012	SCALE 1:2
CHECKER	OVK		03/08/2012	SHEET 01 OF 01
APPR.BY	RNM		03/08/2012	UNIT QTY. 03/TRAA1
ALL DIMENSIONS ARE IN mm.				WEIGHT : 0.048 kg.
CHECK DRG WITH LATEST CHANGE No				